# MACHINE OVERVIEW

## Sub contract manufacturing

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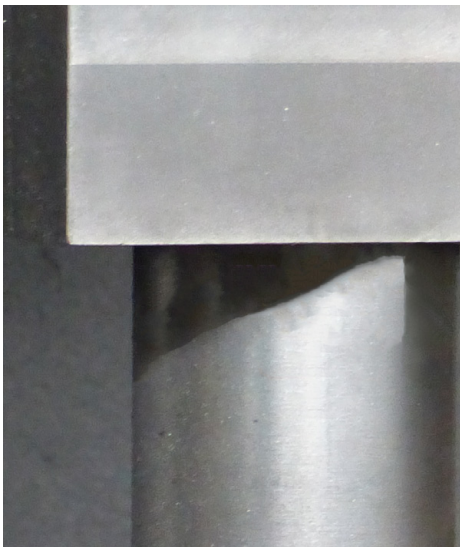
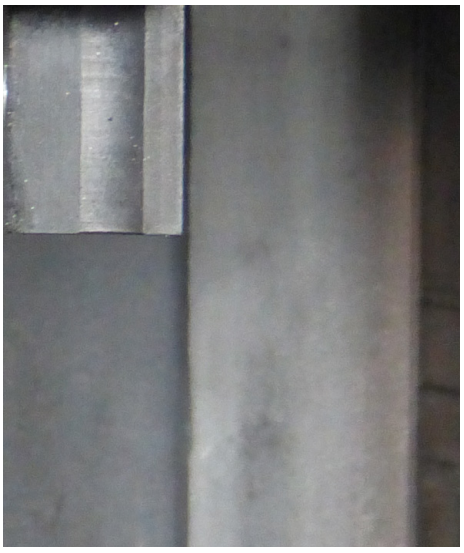

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## TURNING

| CNC - Turning machines | Ø Processing | Appr. width | Ø Circulation | Max. weight | Control |
|---|---|---|---|---|---|
| Boehringer DUS 560 | 350 | 250 | 315 | | Sie 805 |
| Max Müller MD 20 | 580 | 1.000 | 650 | | Sie 840 c |
| Max Müller MD 7i | 450 | 800 | 600 | | Sie 840 c |
| HESSAPP VDM 1200-11 | 1.400 | 600 | 1.430 | 4.000 kg | Sie 840 D |
| HESSAPP VDM 1000-11 | 1.150 | 600 | 1.150 | 4.000 kg | Sie 840 D sl |
| SMEC SL6500M | 740 | 1.000 | 900 | 1.000 kg | Sie 828 |

| Carousel - Turning machines | Ø Processing | Appr. width | Ø Circulation | Max. weight | Control |
|---|---|---|---|---|---|
| Schiess Froriep | 1.150 | 800 | 1.250 | | |
| Dörries | 1.600 | 600 | 1.800 | | |
| Schiess Froriep | 1.150 | 800 | 1.250 | | Sie 840 c |
| Schiess KZ 250 | 2.500 | 1.200 | 2.700 | 7.500 kg | Sie 840 D |

| Turning lathes | Ø Processing | Appr. width | Ø Circulation | Max. weight | Control |
|---|---|---|---|---|---|
| Turnado Pro | 460 | 1.000 | 460 | | |

## MILLING

| Machine centres | Ø Processing | Appr. width | Ø Circulation | Max. weight | Control |
|---|---|---|---|---|---|
| SSB Machine centre VPZ 04 | 1.600 | 800 | 1.800 | 4.000 kg | Sie 810 D |
| Knuth Vector 1300 | 700 | 700 | 710 | 1.700 kg | Sie 828 D |

| Drilling machines | Ø Processing | Appr. width | Ø Circulation | Max. weight | Control |
|---|---|---|---|---|---|
| Elha Radial drilling machine | 2.000 | 1.000 | 2.200 | 7.500 kg | |
| Drilling machine for set screws | 600 | 315 | 620 | 250 kg | |

## SAWING

| Hacksaws | Ø Processing | Max. weight |
|---|---|---|
| Hacksaw | 260 | |

## BALANCING

| Static balancing | Ø Processing | Appr. width | Ø Circulation | Max. weight |
|---|---|---|---|---|
| Static balancing | 2.500 | 750 | | 2.000 kg |

| Dynamic balancing | Ø Processing | Appr. width | Ø Circulation | Max. weight |
|---|---|---|---|---|
| Schenck balancing bench H 3 U | 800 | 800 | 800 | 300 kg |
| Schenk Rotek horizontal-balancing bench | 400 | 160 | 400 | 25 kg |
| Schenck balancing bench H 5 U | 2.500 | 600 | 2.500 | 5.500 kg |

## GROOVING

| Broaching | Groove width | Ø Circulation | Max. weight |
|---|---|---|---|
| Broach bench Goehring | 18 | 630 | |

| Grooving | Groove width | Ø Circulation | Max. weight |
|---|---|---|---|
| Keyseating machine Rapida 63/600 | max. 100 | 2.500 | 7.500 kg |
| Keyseating machine Rapida 70/600 | max. 100 | 2.500 | 7.500 kg |

## PAINTING

| Spray painting | Ø Processing | Appr. width | Max. weight |
|---|---|---|---|
| Spray booth | 2.500 | 1.200 | 7.000 kg |

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